

Fig. 1 Floating potential and target voltage and current waveforms as a function of the pulse length for different pulse configurations. N = Negative, P = Positive. (Note: The target voltage during negative pulses is divided by 10).

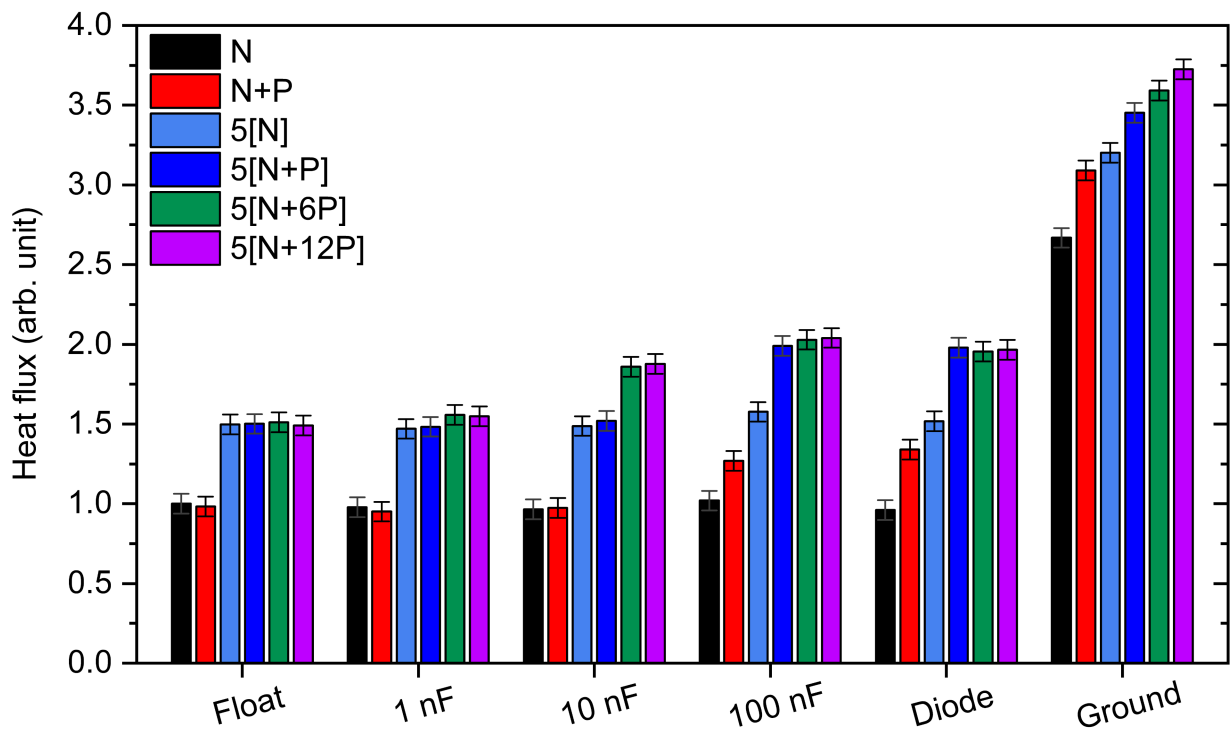


Fig. 2 Normalized heat flux for different pulse configurations and conditions relative to standard HiPIMS ([N]) at floating potential. N = Negative, P = Positive.