

Organic and Perovskite Solar Cells based on 3D-Printed Transparent Conducting Electrodes

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The optimized PEDOT:PSS/Ag hybrid transparent conducting electrodes (TCEs) exhibited a sheet resistance (R_{sheet}) of $\sim 4 \Omega/\square$ and an optical transmittance of $>80\%$ transmittance in the UV-visible region. Moreover, the hybrid TCEs demonstrated excellent mechanical robustness and high fatigue strength. The dimensions of the PEDOT:PSS/Ag TCEs were successfully scaled up to $5 \text{ cm} \times 5 \text{ cm}$ without compromising the R_{sheet} or transmittance. Large-area ($3.1 \text{ cm} \times 0.1 \text{ cm}$) flexible organic solar cells (OSCs) based on the 3D-printed bottom TCE achieved a maximum power conversion efficiency (PCE) of $\sim 8.2\%$. On the other hand, the optimized *a*-ITO/Ag mesh TCE shows an R_{sheet} below $1 \Omega/\square$ and an optical transmittance $>85\%$. Large-area ($1 \text{ cm} \times 1 \text{ cm}$) semitransparent perovskite solar cells (PSCs) based on the 3D-printed top TCE recorded a maximum PCE of $\sim 15.5\%$ with $>85\%$ transmittance in near-infrared region. Moreover, the semitransparent PSCs also displayed remarkable ambient and thermal stability due to the presence of an *a*-ITO barrier (in the top TCE) that prevents moisture ingress and halide ions migration.

The multi-layer 3D direct-ink-writing (3D-DIW) technique introduced herein enables the preparation of large-area TCE with a high aspect ratio and a balanced R_{sheet} -transmittance trade-off. Through layer-by-layer printing strategy, the geometry, aspect ratio, and the fundamental properties of the Ag subelectrodes can be tailored down to the sub-micrometer scale, thus made less visible to the human eyes. The 3D printing technique introduced here shows promising potential to be used for industrial-scale roll-to-roll manufacturing of energy harvesting/storage devices.

