



Figure 1[5]. Cross-sectional TEM image of the uppermost region implanted-annealed epi layer (a) and HRTEM images showing the presence of SFs (b) and (c). Two beam condition images along the [010] zone axis (d) and (f) and corresponding weak beam images obtained from $g(600)$ (e) and $g(003)$ (g). Virtual bright field STEM image of implanted-annealed β -Ga₂O₃ (h) and corresponding strain mapping/profile (i) and (j).

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