

Figure 1. Dark field STEM images of  $(Al_xGa_{1-x})_2O_3$  on sapphire showing Al rich striations for a)  $x = 0.04$ , b)  $x = 0.08$ , and c)  $x = 0.3$  where higher Al content is correlated with decreased period spacing of the striations.

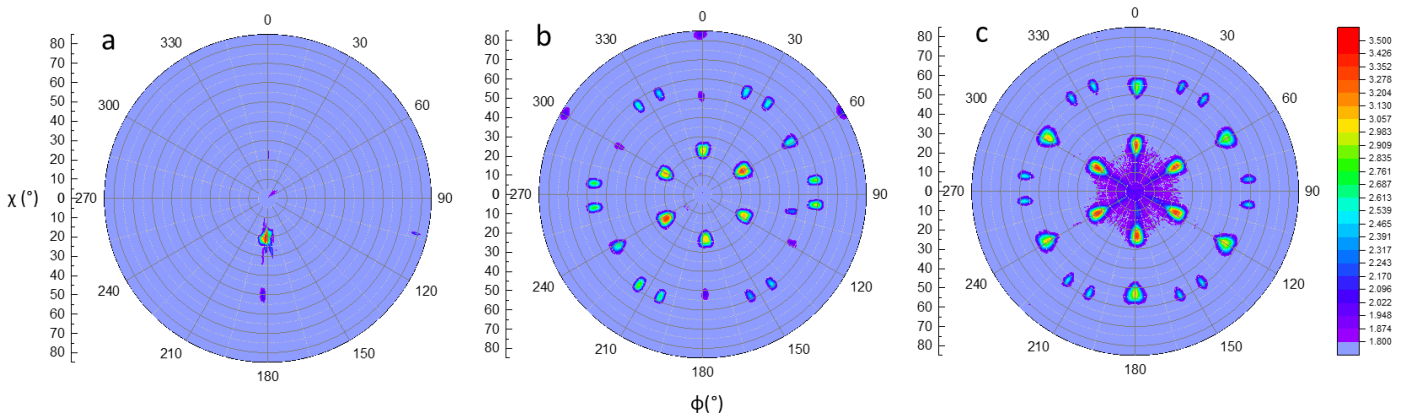


Figure 2.  $(\bar{4}01)$  pole figures for (a) commercial  $(\bar{2}01)$   $\beta$ - $Ga_2O_3$  substrate; (b)  $(\bar{2}01)$   $Ga_2O_3$  thin film grown on sapphire (c)  $(\bar{2}01)$   $(Al_xGa_{1-x})_2O_3$  thin films ( $x=0.15$ ) grown on sapphire