

Supplemental information

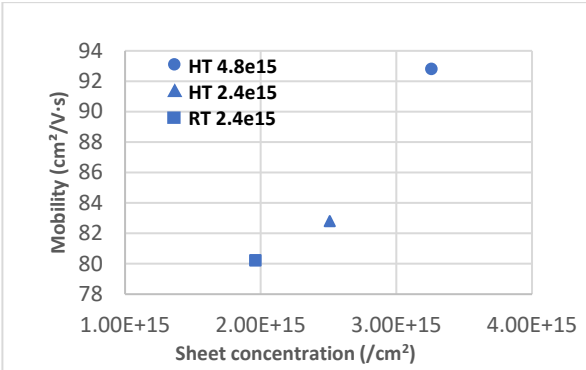


Fig. 1: Summary of mobility and sheet concentration for RT and HT(600°C) Si implants into Ga_2O_3 with total fluences of 2.4×10^{15} and $4.8 \times 10^{15} \text{ cm}^{-2}$.

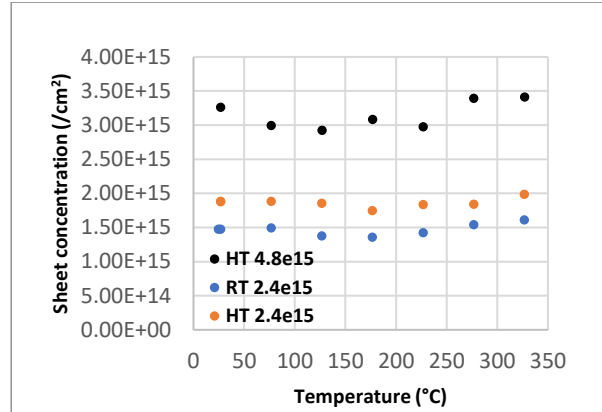


Fig. 2: Sheet charge concentration versus temperature for HT and RT implanted samples.

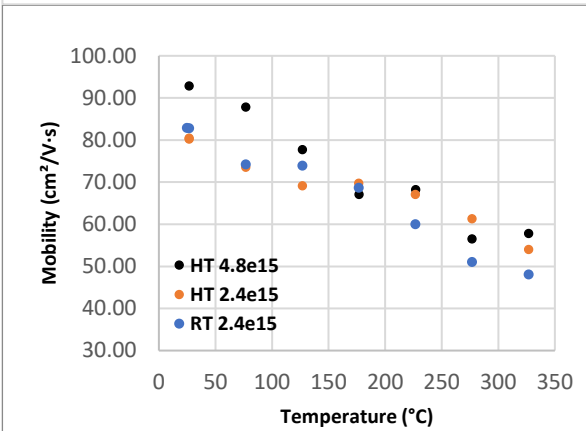


Fig. 3: Electron mobility versus temperature for HT and RT implanted samples.

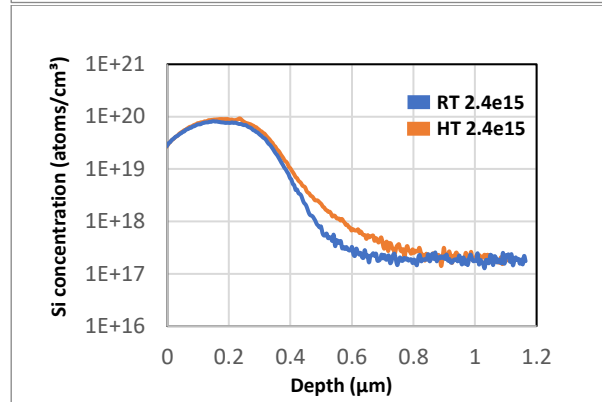


Fig. 4: SIMS profiles of Si in $\beta\text{-Ga}_2\text{O}_3$ implanted with 275 and 425 KeV Si^+ ions with total fluence of $2.4 \times 10^{15} \text{ ions/cm}^2$ for HT and RT samples.

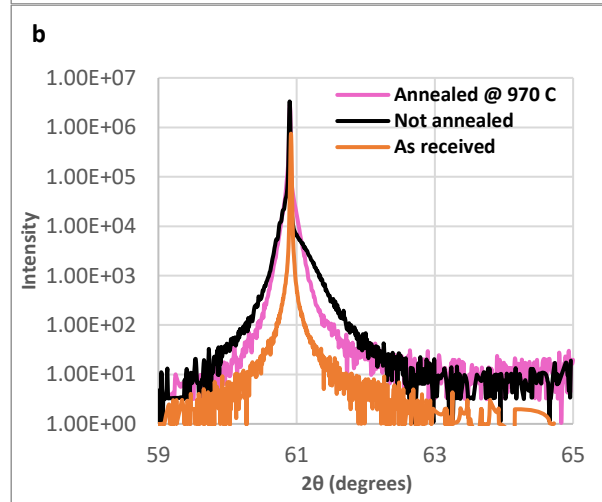
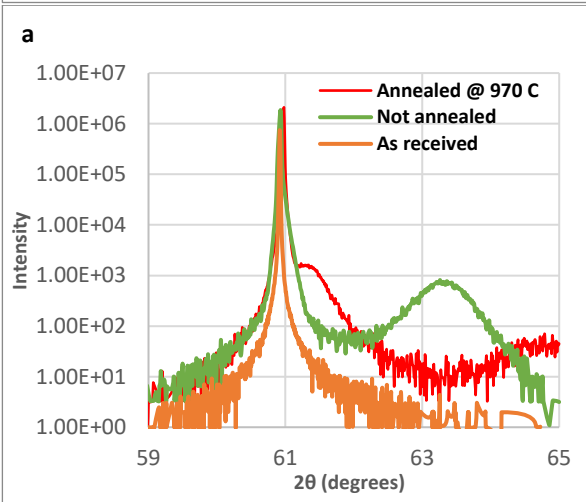


Fig. 5: HRXRD spectra of Ga_2O_3 implanted with $4.8 \times 10^{15} \text{ cm}^{-2} \text{ Si}^+$ at (a) RT and at (b) HT, before and after annealing compared to the as-received MBE sample spectrum.