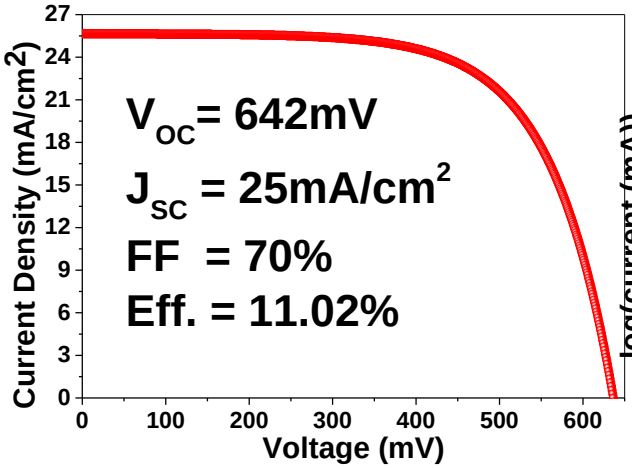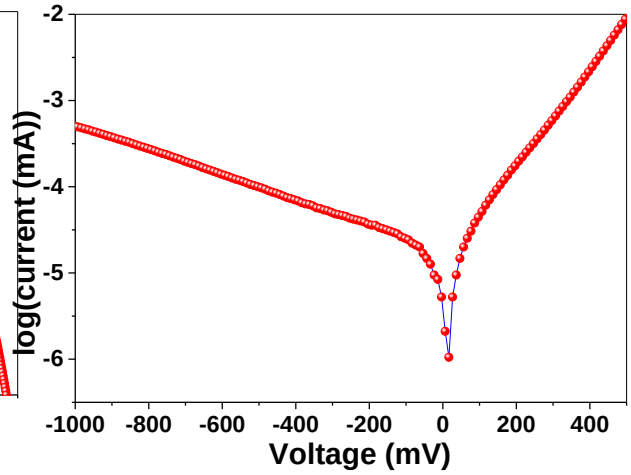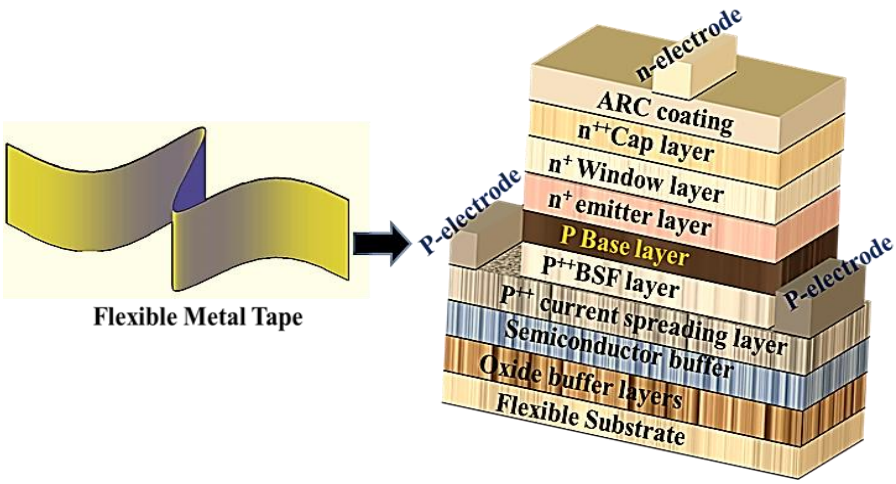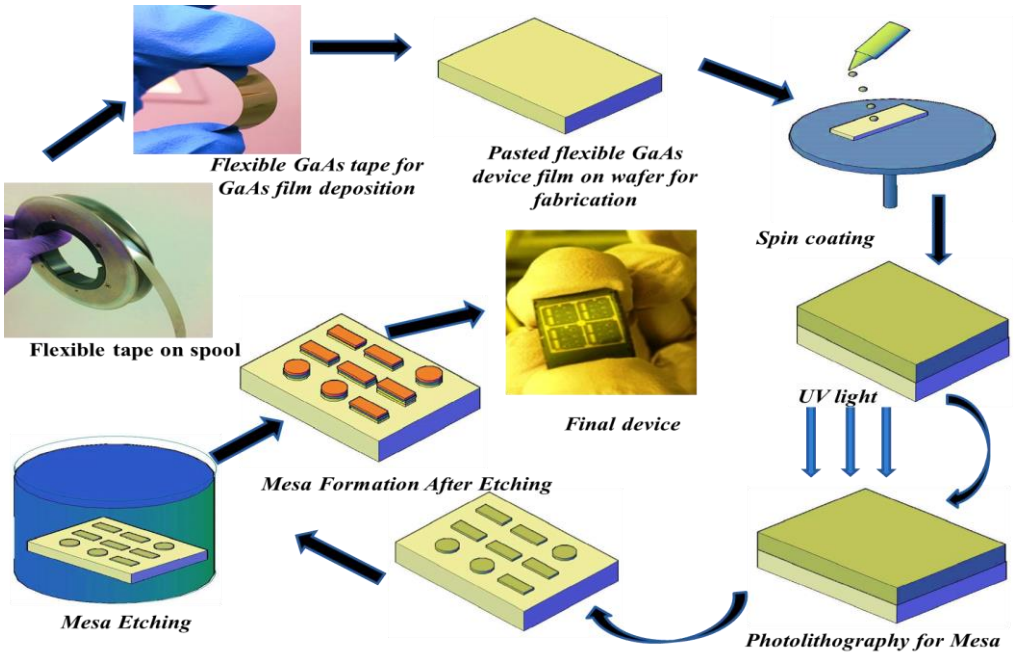Single Junction GaAs Thin Film Solar Cells on Flexible Metal Tapes for Low Cost Photovoltaic