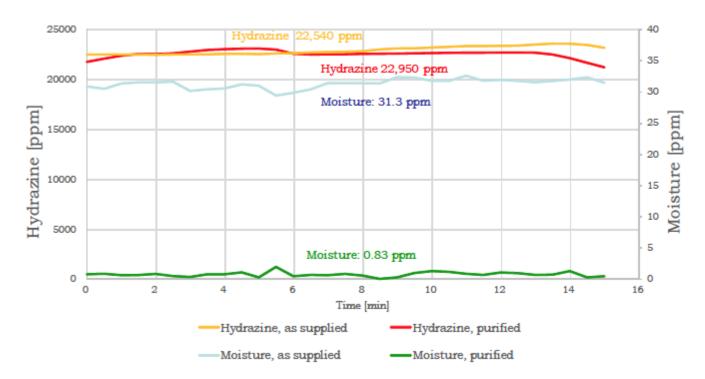
## Titanium Nitride ALD using Ultra-high Purity Hydrazine at Low Temperature



**Figure 1**. Gas phase water/hydrazine measurements for an Ultra-Dry Hydrazine Formulation and Commercially Supplied 'Anhydrous' Hydrazine.

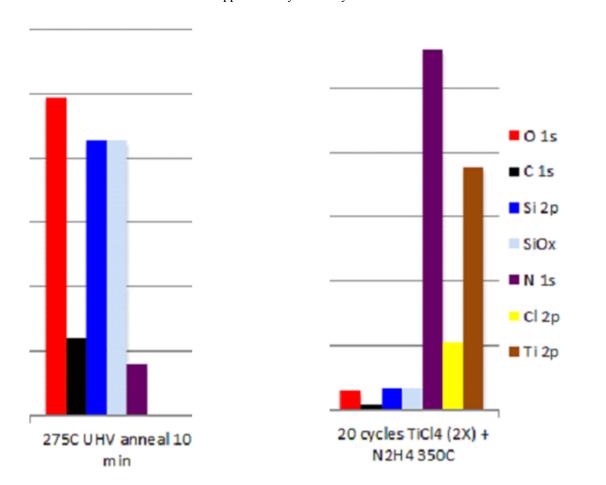


Figure 2. XPS data for Ultra-dry N<sub>2</sub>H<sub>4</sub> + TiCl<sub>4</sub> ALD on a SiON substrate.