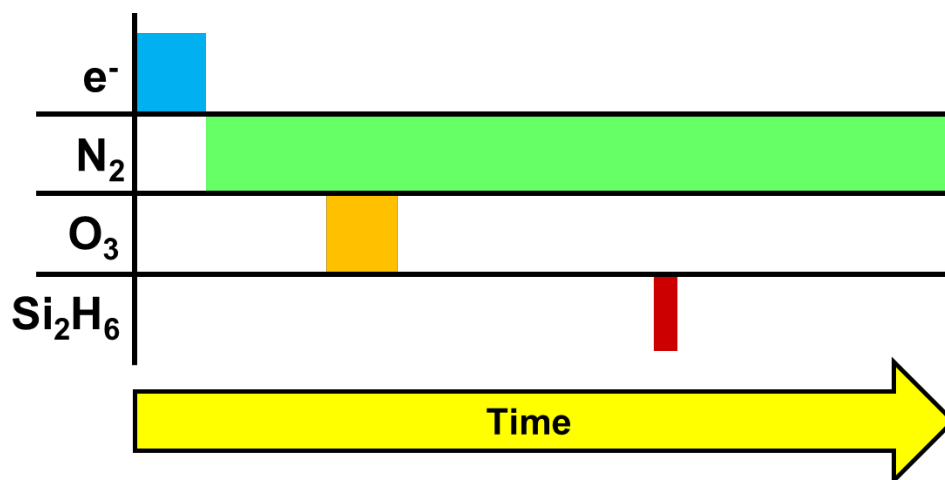


# SiO<sub>2</sub> Electron-Enhanced Atomic Layer Deposition (EE-ALD) at Low Temperature Using Disilane and Ozone or Water as Reactants

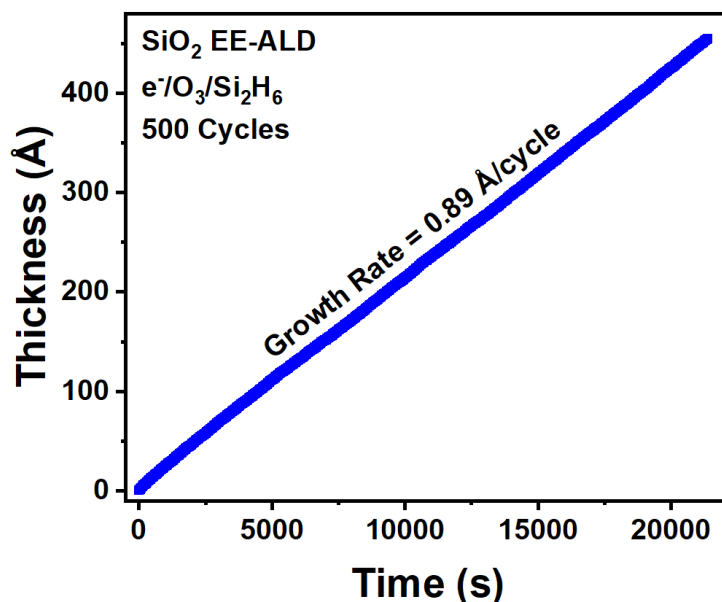
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**Figure 1.** Processing sequence for SiO<sub>2</sub> EE-ALD based on sequential electron, O<sub>3</sub>, and Si<sub>2</sub>H<sub>6</sub> exposures. N<sub>2</sub> flow is continuous except during electron exposures.



**Figure 2.** In situ spectroscopic ellipsometry measurement of SiO<sub>2</sub> thickness versus time during SiO<sub>2</sub> EE-ALD based on sequential electron, O<sub>3</sub>, and Si<sub>2</sub>H<sub>6</sub> exposures. SiO<sub>2</sub> growth rate is 0.89 Å/cycle over 500 EE-ALD cycles.