

# Effect of Surface Pretreatment to reduce the Incubation Period of Iridium Thin Film grown by ALD on the Oxide Surface

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Iridium (Ir) has low figure of merit ( $\rho_0 \times \lambda$ ) and high melting temperature properties, so it has been recently spotlighted as a very important copper (Cu) alternative interconnect material in next-generation semiconductor devices. In particular, in the case of depositing a thin film using atomic layer deposition (ALD) technology, it can be expected to deposit extremely thin film with conformal, uniform and excellent step coverage characteristics even in a very complex structure or a trench structure of several nm dimension due to the inherent self-limiting characteristic of ALD. In this regard, ALD-Ir is considered as one of the most suitable metallization process for the application of advanced semiconductor interconnects. Therefore, considerable efforts have been conducted to develop a reliable ALD-Ir process having improved film qualities. And, ALD-Ir process with excellent thin film properties such as low electrical resistivity and negligible oxygen impurities was recently reported using Tricarbonyl (1,2,3- $\eta$ )-1,2,3-tri(tert-butyl)-cyclopropenyl iridium ( $C_{18}H_{27}IrO_3$  or TICP) precursor and oxygen [1]. However, in the case of this TICP precursor, it was difficult to deposit extremely thin and continuous Ir films on the hydroxyl-terminated oxide layer due to its long incubation delay.

Therefore, in this study, a method for depositing a very thin, uniform and continuous ALD-Ir thin film with low resistivity even on oxide materials was explored by reducing the incubation period and promoting nucleation using various surface pretreatment conditions. In addition, the nucleation behavior as well as film properties of ALD-Ir on the oxide material were systemically compared and analyzed according to the surface pretreatment conditions, and finally, ALD-Ir thin film with excellent properties on the oxide surface was obtained.

## References

1. Park, Na-Yeon, et al. *Chemistry of Materials* 34.4 (2022): 1533-1543.