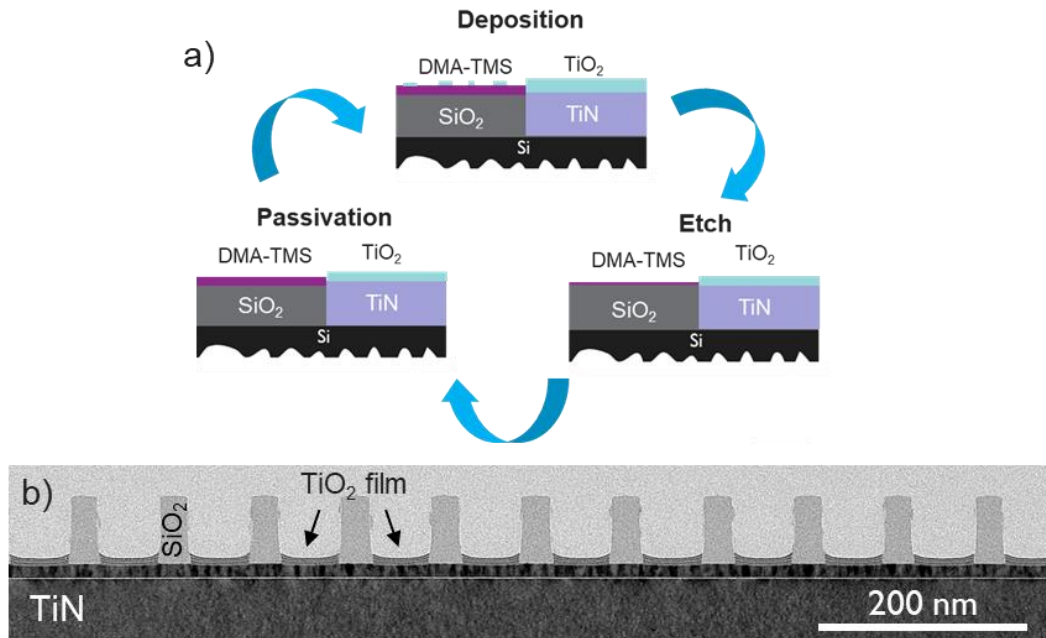
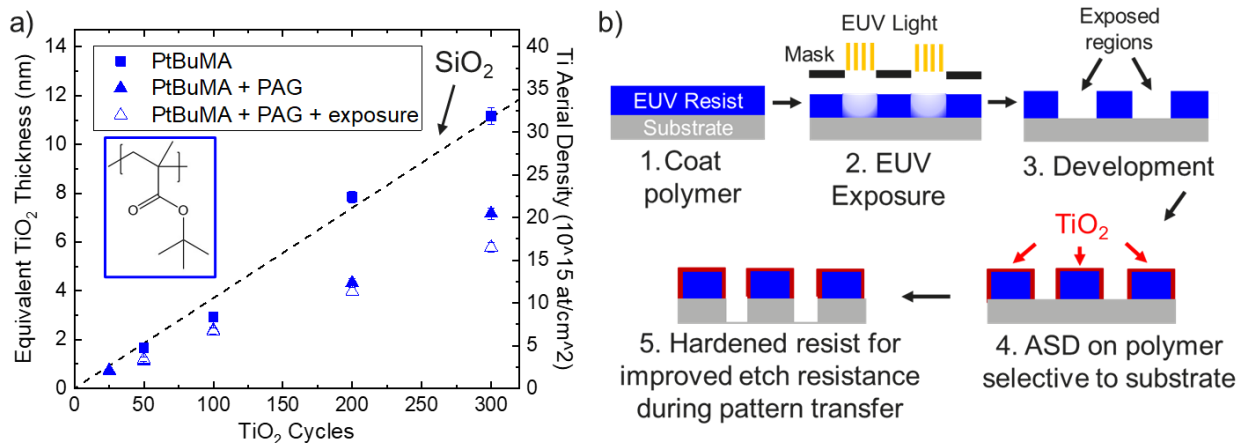


# TiO<sub>2</sub> Area-Selective Deposition: Using Selectivity Loss Mechanisms to Advance Applications in Nanopatterns and EUV Resist Materials – Supplementary Document

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**Figure 1:** (a) Schematic of TiO<sub>2</sub> ASD process developed herein utilizing cyclical surface passivation, deposition, and etch steps. (b) Transmission electron microscopy (TEM) images on 45 nm half-pitch SiO<sub>2</sub>/TiN line/space patterns after three super-cycles of DMA-TMS passivation, 75 cy TiO<sub>2</sub> ALD, and 45 s plasma etch (total 225 cy ALD). Results show a conformal TiO<sub>2</sub> film on the TiN substrate without significant defectivity on the SiO<sub>2</sub> sidewalls or top surfaces and good consistency across the pattern.



**Figure 2:** (a) RBS results showing Ti content (right y-axis) and equivalent TiO<sub>2</sub> film thickness (left y-axis) after TiO<sub>2</sub> ALD (TiCl<sub>4</sub>/H<sub>2</sub>O at 125 °C) on poly(*tert*-butyl methacrylate) (PtBuMA) resist materials: the PtBuMA homopolymer (squares), PtBuMA + photo-acid generator (PAG, filled triangles), and PtBuMA+PAG after EUV exposure (hollow triangles). TiO<sub>2</sub> deposition occurs at the same rate on the polymer with PAG before and after exposure, making this resist material suitable for resist hardening applications, as shown schematically in (b). After resist exposure and development, ASD of TiO<sub>2</sub> is performed on the remaining resist to improve etch resistance and thus resolution during pattern transfer.