

# Inherent Selective CVD of amorphous $\text{HfO}_2/\text{TiO}_2$ Nanolaminate for nanoscale patterning

Y. Cho<sup>a</sup>, J. Huang<sup>b</sup>, C. Ahles<sup>b</sup>, K. Wong<sup>d</sup>, S. D. Nemani<sup>d</sup>, E. Yieh<sup>d</sup> and A. Kummel<sup>c</sup>

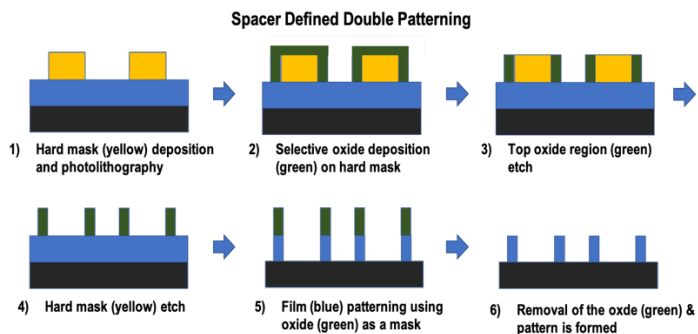


Figure 1. Schematic showing the process for double patterning (SDDP) with selective deposition

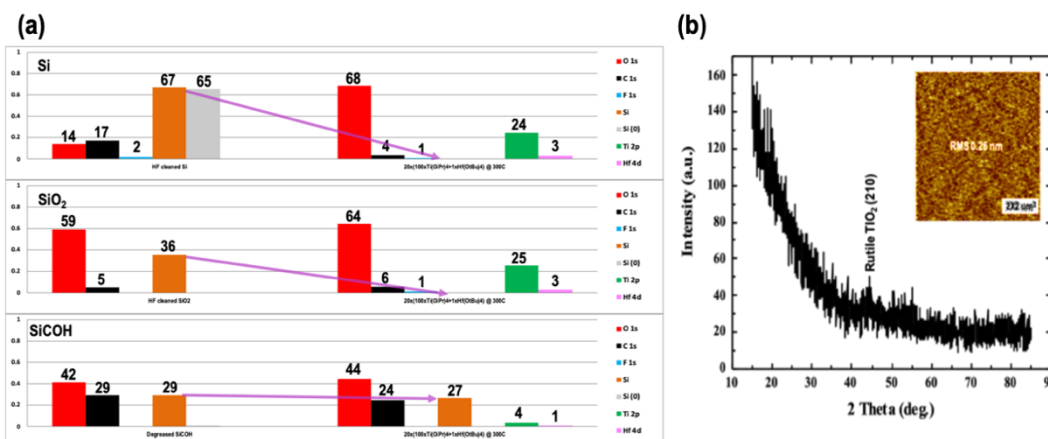
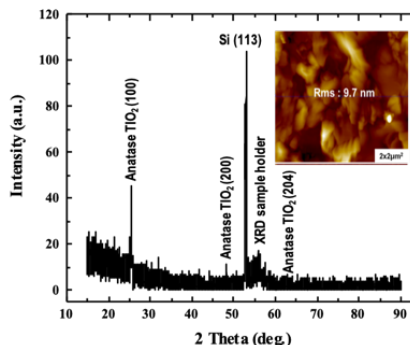


Figure 3. (a) XPS chemical composition of  $\text{Si}/\text{SiO}_2/\text{SiCOH}$  before & after  $\text{HfO}_2/\text{TiO}_2$  nanolaminate CVD. (b) XRD and AFM (inset) of  $\text{HfO}_2/\text{TiO}_2$  nanolaminate on  $\text{SiO}_2$

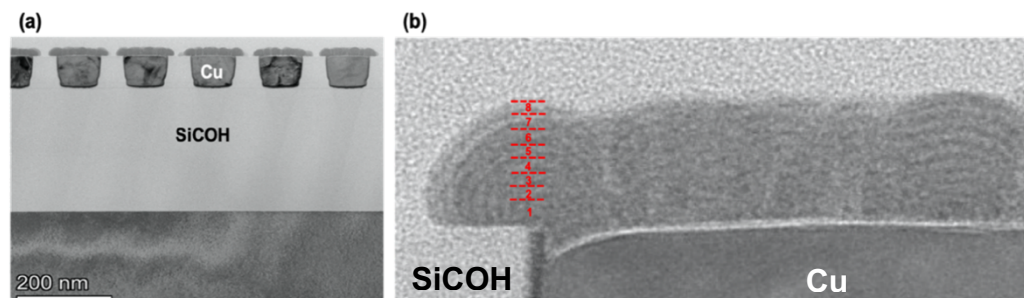


Figure 4. (a) Cross-sectional TEM image of  $\text{HfO}_2/\text{TiO}_2$  nanolaminate film selectively deposited on  $\text{Cu}/\text{SiCOH}$  patterned sample. (b) Zoomed-in TEM image showing nanolaminate structures of  $\text{HfO}_2/\text{TiO}_2$  nanolaminate film