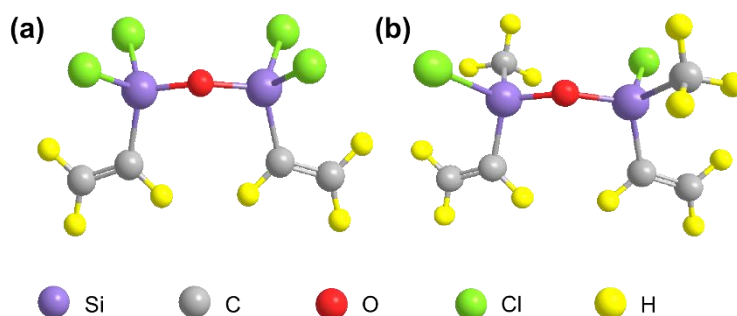


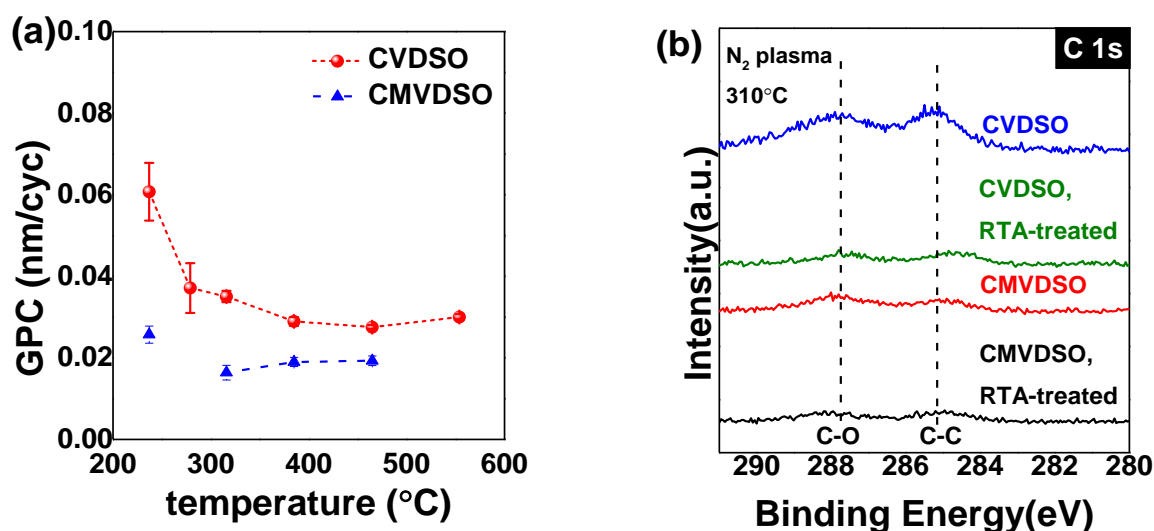
(Supplemental)

## Plasma Enhanced Atomic Layer Deposition of Carbon Incorporated Silicon Oxynitride (SiON) Thin Films Using Novel Organochlorosiloxane Precursors

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**Fig. 1** The molecule structures of (a) 1,1,3,3-tetrachloro-1,3-divinyldisiloxane (CVDSO) and (b) 1,3-dichloro-1,3-dimethyl-1,3-divinyldisiloxane (CMVDSO) precursors.



**Fig. 2** (a) The GPC of NH<sub>3</sub>/N<sub>2</sub> plasma PEALD SiON thin film using CVDSO and CMVDSO precursor as a function of temperature. (b) The XPS C 1s region results of as-grown and RTA-treated N<sub>2</sub> plasma PEALD SiON thin film grown at substrate temperature 310°C, using CVDSO and CMVDSO precursor. Both samples were analyzed after 30 s gas cluster ion beam sputtering. After the RTA process, there is still a certain amount (~5%) of carbon remaining in the films. This result suggests carbon incorporation in SiON and the incorporated carbon may be thermally stable.

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