



Figure-1: Color difference from uncoated silver as a function of Al₂O₃ coating thickness for AOI=0-75°. (a) 99.9% Silver: $\Delta E_{00} < 1$ for AOI=0-60° at Al₂O₃ thickness 80-130nm; (b) Silver with 5% Cu: no $\Delta E_{00} < 1$ for AOI=0-60° except for sub 10nm Al₂O₃