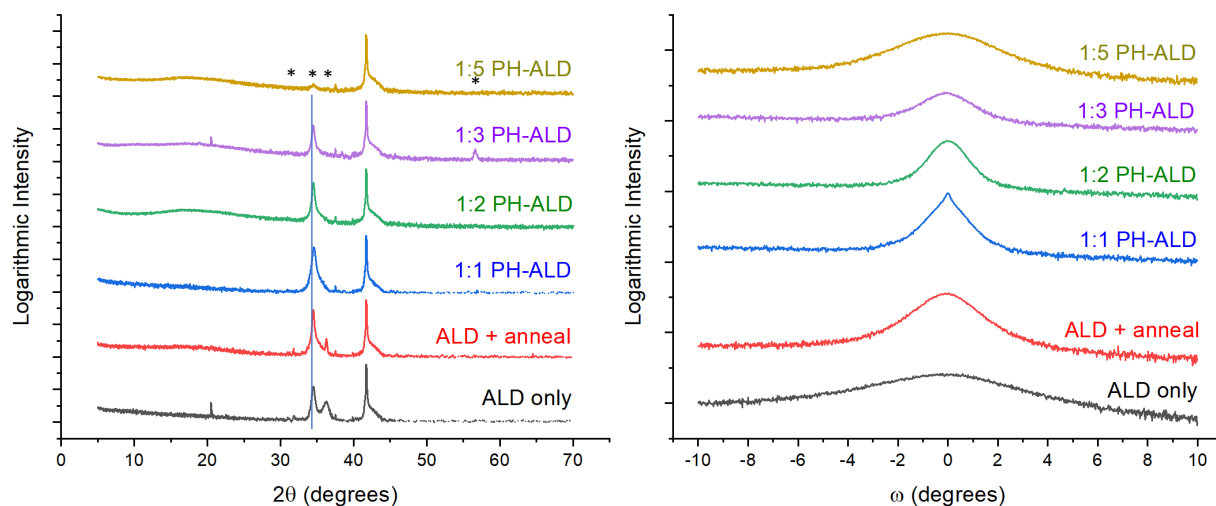
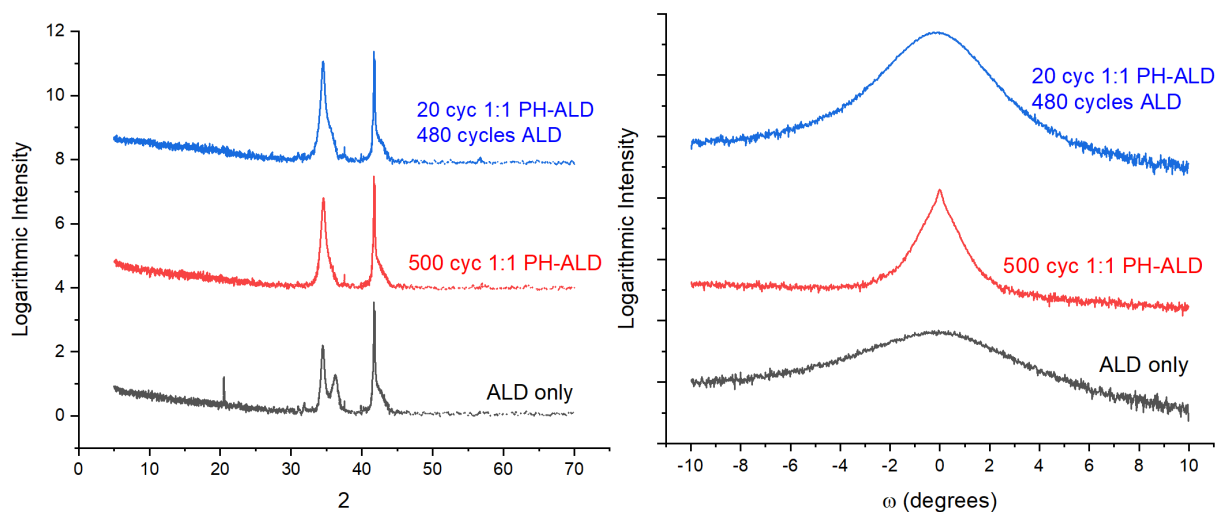


Supplemental Information for:
Atomic layer epitaxy of zinc oxide on c-plane sapphire from diethylzinc and water using pulsed-heating atomic layer deposition

Brandon D Piercy, Mark D Losego
School of Materials Science and Engineering, Georgia Institute of Technology, Atlanta, GA 30332



XRD measurements of ZnO deposited on c-sapphire using ALD and pulsed-heating ALD (PH-ALD) at 900°C. Different ratios of “heat pulse” : “# ALD cycles” are studied. θ - 2θ (left) and ZnO rocking curve (right) measurements are shown. PH-ALD processing suppresses peaks that are not c-axis aligned. With increasing PH:ALD ratio, the FWHM and crystal quality decreases.



XRD comparison of PH-ALD and templated PH-ALD ZnO. In templating, a thin layer of PH-ALD ZnO is grown first, followed by standard thermal ALD. With 20 cycles of templating, a strong 002 ZnO peak is observed, similar to 500 cycles of 1:1 PH-ALD (left). Other ZnO peaks are also suppressed. The ZnO rocking curve (right) of the templated film shows a wider FWHM than the full PH-ALD film, but is still significantly more intense than the as-deposited ALD film.