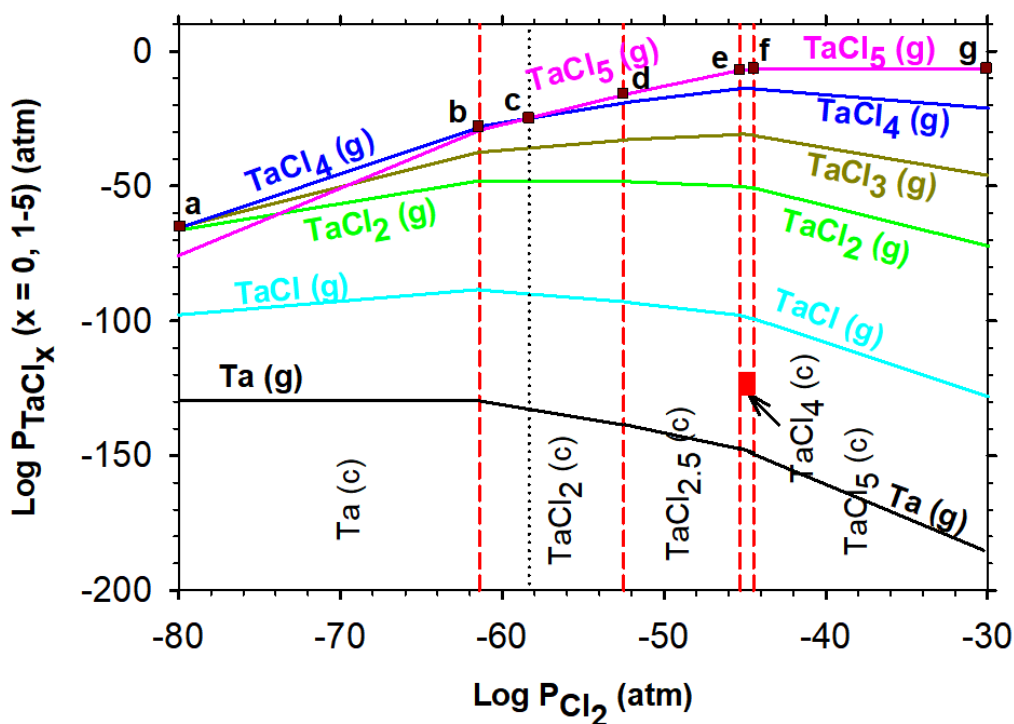
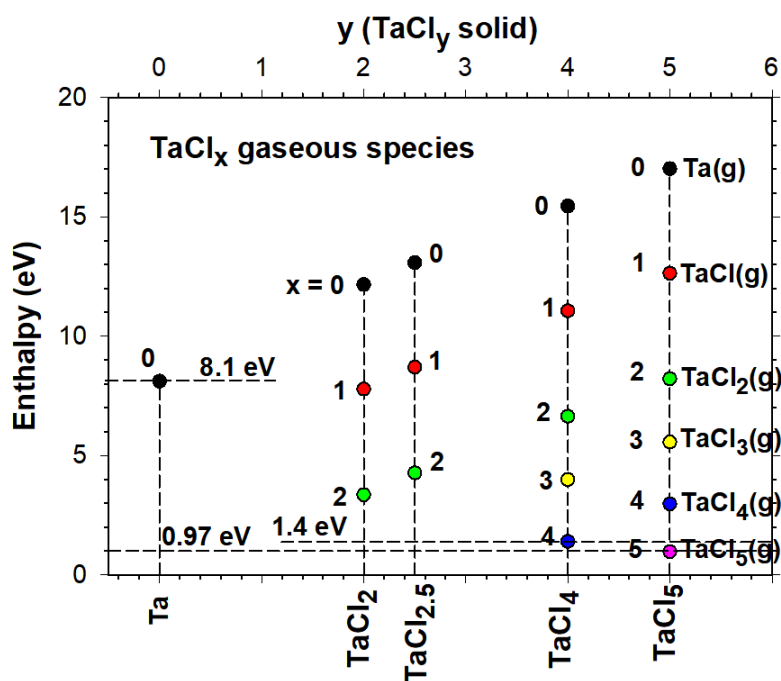


**Ta-Cl Volatility Diagram (25°C)**



**Figure 1.** Volatility diagrams of the Ta-Cl system at 25°C (above) and other temperatures (-25 to 100°C) provide the equilibrium partial pressures of various Ta-Cl gaseous species over stable Ta-Cl compounds that may form when a Ta substrate is exposed to different Cl<sub>2</sub> partial pressures at various temperatures. A suitable temperature and Cl<sub>2</sub> partial pressure for the formation of the desired Ta-Cl compound (passivation product) can then be selected so that its vapor pressure is very low (<10<sup>-10</sup> atm) in order to have a negligible etch rate during Step 1 (passivation step) of a typical ALE process.

**Enthalpies of Volatilization Reactions (25 °C)**



**Figure 2.** Enthalpies for various TaCl<sub>y</sub> (solid)/TaCl<sub>x</sub> (gas) volatilization or sputtering reactions that are approximately equal to the surface binding energies of the solid compounds, which are relevant during Step 2 (ion sputtering step) of a directional ALE process, can be computed thermodynamically. It is seen that the TaCl<sub>5</sub> compound is the best choice for the passivation product in Step 1 of ALE since the enthalpy difference between the Ta/Ta(g) and TaCl<sub>5</sub>/TaCl<sub>5</sub>(g) reactions is the largest (≈ +7 eV).