

Figure 1. Schematic of the UHV cluster tool for *in-situ* electrical characterization. Green arrow indicates sample transfers done *via*. trolley under UHV. ALD is processed in thermal ALD module (black box) and electrical properties are characterized at *in-situ* probe station module (red box).

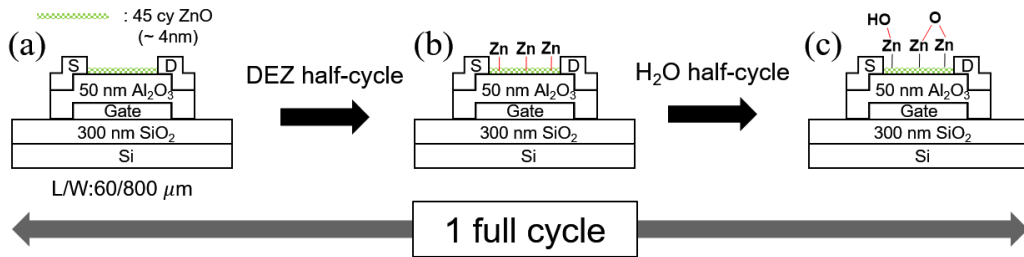


Figure 2. Cross section view of inverted-coplanar structured TFT and schematic of the sequence flow. (a) Initial, (b) after DEZ half-cycle, and (c) after H<sub>2</sub>O half-cycle. One full cycle consists of DEZ half-cycle and subsequent H<sub>2</sub>O half-cycle.

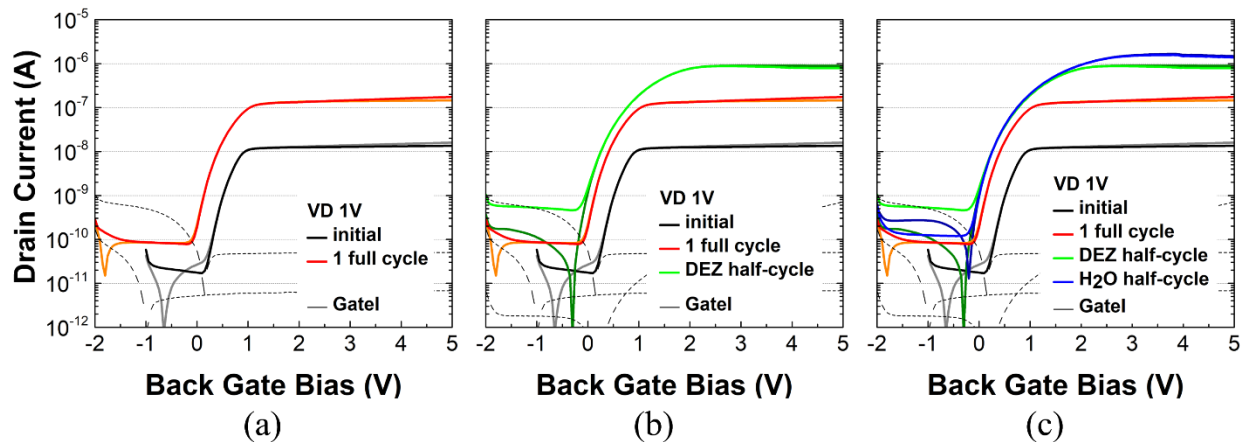


Figure 3. Half-cycle study of  $I_{DS}$ - $V_{GS}$  transfer curves of inverted-coplanar structured ZnO TFT. Transfer curve of (a) 45 ZnO ALD cycles (initial, black) and 46 ZnO ALD cycles (1 full cycle, red), (b) after DEZ half-cycle (green), and (c) after H<sub>2</sub>O half-cycle (blue).