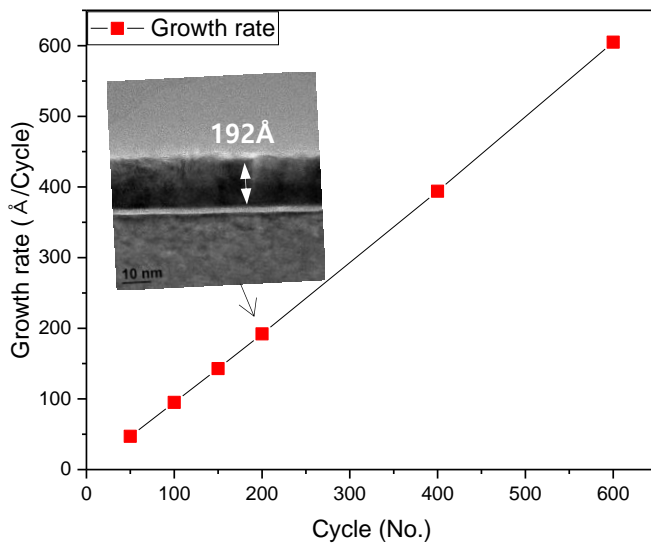
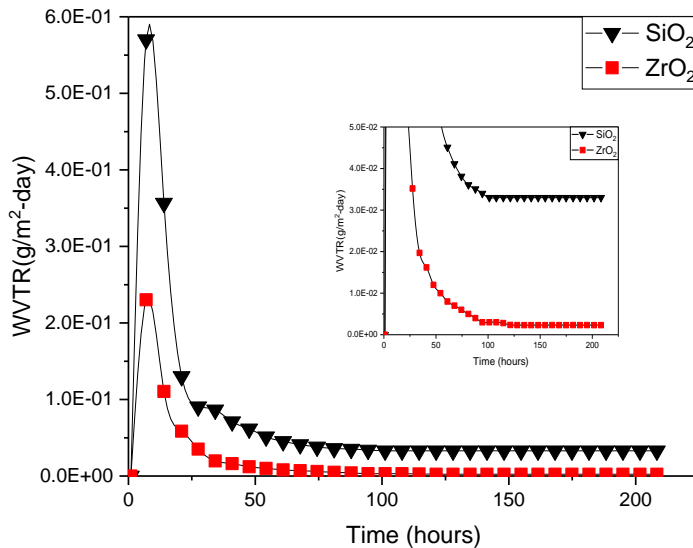


<Fig.1. ALD window of CpZr(DMA)₃>



<Fig.2. Linearity of CpZr(DMA)₃ at 250°C >



<Fig.3. WVTR characteristics of ZrO₂&SiO₂ encapsulation layer >