

Figure 1: FLEx R2R sALD platform, with pre- and post sALD modules. Encircled is the sALD module.

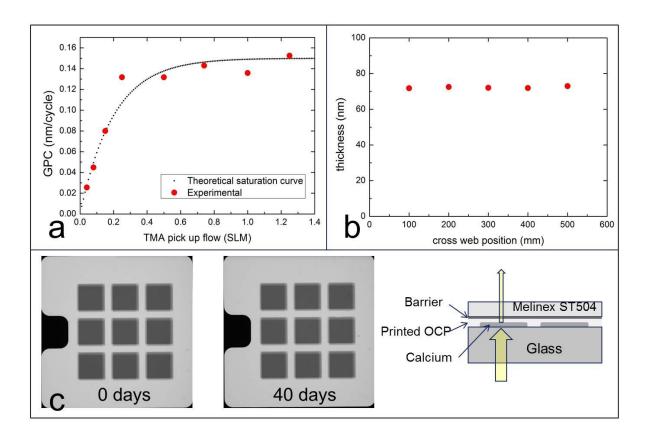


Figure 2:

- a) Saturation curve for  $AIO_x$  deposition as a function of TMA dosage.
- b) Layer thickness over web width.
- c) Ca-test results of a 20 nm AlOx moisture barrier: WVTR =  $10^{-5}$  g/m²/day @  $20^{\circ}$ C/50%RH.